

Work Order ID 55937

February 5, 2010 12:53:47 PM



Page 1

Item ID: D4025-1

Accept



Setup Start



Revision ID:

Item Name: Fuel Quantity Sender

Stop



Start Date: 2/05/10 Start Qty: 5.00



Cust Item ID:

Required Date: 2/19/10 Req'd Qty: 5.00

Customer:

Reference:

Run Start



Approvals: Process Plan: *W*

Date:

Tooling:

Date:

QC:

Date:

SPC (Y/N):

Date:

Stop



Sequence ID/
Work Center ID

Operation
Description

Set Up/
Run Hours

Draw
Number

Draw
Rev.

Plan
Code

Accept
Qty

Reject
Qty

Reject
Number

Insp.
Stamp

Draw Nbr

Revision Nbr

D4025

PA1

per A per drawing W
EE

100

0.00



Purchasing

Memo

0.00

Purchasing

Issue P/O:

11323

Purchase part as per Dwg D4025

Part #: 224-265

Possible Supplier: Forsters Intruments

Material release note required

W 12-02-05

110

Receive & Inspect for Damage & Mat'l Certs

0.00



Packaging

Memo

0.00

Packaging

Crupps (S)
Pup/19 (S)

Work Order ID 55937

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Page 2

Item ID: D4025-1

Accept

Setup

Start

Revision ID:

Item Name: Fuel Quantity Sender

Stop

Start Date: 2/05/10

Start Qty: 5.00

Cust Item ID:

Required Date: 2/19/10

Req'd Qty: 5.00

Customer:

Reference:

Run

Start

Approvals:

Process Plan:

Date:

Tooling:

Date:

QC:

Date:

SPC (Y/N):

Date:

Stop

Sequence ID/
Work Center ID

Operation
Description

Set Up/
Run Hours

Draw
Number

Draw
Rev.

Plan
Code

Accept
Qty

Reject
Qty

Reject
Number

Insp.
Stamp

120

QC6- Inspect dimensions to drawing

0.00



QC

5106124 to print Day only
Memo

0.00

Quality Control

(not inspected) no changes from PA3 to Rev A Dwg.
to a Release Dwg. 5106124

130

Identify as per dwg & Stock Location:

0.00



Packaging

Memo

0.00

Packaging

140

QC21- Final Inspection - Work Order Release

0.00



QC

Memo

0.00

Quality Control

QC APPROVAL

POSITIVE RECALL
EFFECTIVE W-205 AUTH 1007-15
RELEASED DATE 1007-15
inspected. 4
PS 10-4-14
(5)

Picklist Print

February 5, 2010 12:53:46 PM

Page 1

Work Order ID: 55937



Parent Item: D4025-1



Parent Item Name: Fuel Quantity Sender



Comments: IPP rev A 10.02.02 new issue Prelim EC verified by:DD

Start Date: 2/05/10

Required Date: 2/19/10

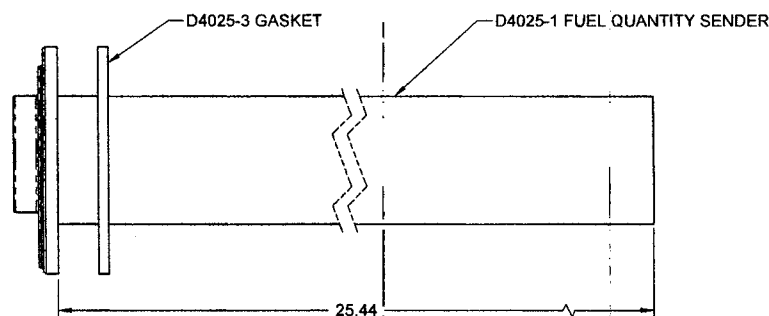
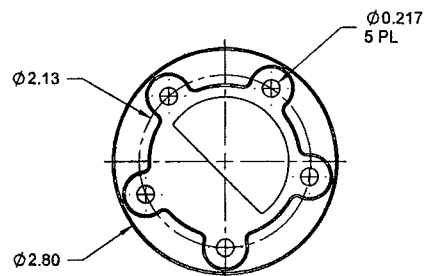
Start Qty: 5.00

Required Qty: 5.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
224-265  Fuel Sender		Purchased	No			100	Each	0.0000	5.0000 		<i>Peripso</i> (S)	

DART AEROSPACE PART NUMBER	JOHN CAMERON AVIATION PART NUMBER
D4025-1	VDO-M47-JCA
D4025-3	N/A

SPECIFICATION CONTROL DRAWING



DART PART NUMBER	DESCRIPTION	MANUFACTURER	MANUFACTURER PART NUMBER	POSSIBLE SUPPLIER	LOWER RESISTANCE LIMIT	UPPER RESISTANCE LIMIT	MATERIAL
D4025-1	FUEL QUANTITY SENDER	VDO SIEMENS	224-265	FORSTER INSTRUMENTS	82.2 ± 1.8 OHMS	1.0 ± 0.4 OHMS	N/A
D4025-3	GASKET	VDO SIEMENS	226-053	FORSTER INSTRUMENTS	N/A	N/A	RUBBER

W/O 55937

RECEIVING INSPECTION REQUIREMENTS:

- 1) REMOVE TRANSPORT PIN AND INSPECT FOR VISUAL DAMAGE
- 2) OVERALL CYLINDER LENGTH - 25.44
- 3) HOLD IN VERTICAL POSITION AND MEASURE RESISTANCE READING FOR LOWER LIMIT
- 4) ROTATE 180° AND MEASURE RESISTANCE FOR UPPER LIMIT

NOTES:

- 1) MATERIAL: N/A
- 2) FINISH: N/A
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: IDENTIFY WITH DART P/N "D4025-X" AND B/N USING FINE POINT PERMANENT INK MARKER
- 7) WEIGHT: D4025-1 - 0.38 lbs
D4025-3 - 0.01 lbs

PRELIMINARY ISSUE

10.02.05

PA3	NEW ISSUE		10.02.05
REV.	DESCRIPTION	BY	DATE
DESIGN			
DRAWN			
CHECKED			
MFG. APPR.			
APPROVED			
DE APPR.			
DATE	10.02.05		

DART AEROSPACE LTD
HAWKESBURY, ONTARIO, CANADA

DRAWING NO. REV. PA3
D4025 SHEET 1 OF 1
TITLE SCALE
FUEL SENDER NTS

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NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT
WRITTEN PERMISSION FROM DART AEROSPACE LTD.



Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
Tel: 613 632 9577
Fax: 613 632 1053

PURCHASE ORDER

Purchase Order ID **PO11323**

Purchase Order Date 2/05/10

PO Print Date 2/05/10

Page Number 1 of 1

Order From :

VC-FOR002

FORSTER INSTRUMENTS
7141 EDWARDS BLVD
MISSISSAUGA, ON L5S 1Z2
CANADA

Contact Name
Vendor Phone 905 795 0555
Vendor Fax 905 795 0570
Vendor Account Nbr

Buyer Linda Lacelle
Requisition Nbr
Tax Resale Nbr 10127-2607
Terms Net 30
Currency CAD
FOB

Ship To :

DART AEROSPACE LTD 1270 ABERDEEN
HAWKESBURY, ON K6A 1K7
CANADA

Line Nbr	Reference Revision ID Vendor Part Number	Description/ Mfg ID	Req Date/ Taxable	Req Qty/ Unit of Measure	Ship Method	Unit Price	Extended Price
1	224-265	Fuel Sender	2/19/10 Yes	5.00 Each	FedEx Overnigh	\$69.6900	\$348.45
Special Inst: PER DRWG D4025 REV.A							
2	226-053	Fuel Sender	2/05/10 Yes	5.00 Each	FedEx Overnigh	\$4.8600	\$24.30
Special Inst: PER DRWG D4025 REV.A							

PO Total:

\$372.75

CERTIFICATE OF CONFORMITY
REQ'D UPON DELIVERY

Change Nbr: 1

Change Date: 2/05/10

No substitution or deviation without
consent.
Certificate of Conformity or Material
Certification required when applicable



FORSTER INSTRUMENTS INC.



FEBRUARY 24, 2010

DART AEROSPACE LTD
1270 ABERDEEN STREET
HAWKESBURY, ON. K6A 1K7

CERTIFICATE OF COMPLIANCE

We hereby certify that this shipping lot of VDO PRODUCTS

<u>Description</u>	<u>Part Number</u>	<u>Quantities</u>
SENDER-FUEL	224-265	5
GASKET, FUEL SENDER	226-053	5

8/6/03/24

Were produced in accordance with raw material, dimensional and
Functional specifications as described on your purchase order
NBR. P011323 DATED: FEBRUARY 24, 2010.

Yours truly

THERESA HEAL
TH/rmj



Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
Tel: 613 632 9577
Fax: 613 632 1053

PURCHASE ORDER

Purchase Order ID **PQ11517**

Purchase Order Date 3/16/10

PO Print Date 3/16/10

Page Number 1 of 1

Order From :

VC-FOR002

FORSTER INSTRUMENTS
7141 EDWARDS BLVD
MISSISSAUGA, ON L5S 1Z2
CANADA

FAXED
6/10/30

Contact Name
Vendor Phone 905 795 0555
Vendor Fax 905 795 0570
Vendor Account Nbr

Buyer Chantal Lavoie
Requisition Nbr
Tax Resale Nbr 10127-2607
Terms Net 30
Currency CAD
FOB

Ship To : DART AEROSPACE LTD 1270 ABERDEEN
HAWKESBURY, ON K6A 1K7
CANADA

Line Nbr	Reference Revision ID Vendor Part Number	Description/ Mfg ID	Req Date/ Taxable	Req Qty/ Unit of Measure	Ship Method	Unit Price	Extended Price
1	55937	FUEL SENDER D4025-1	3/22/10 Yes	5.00	FedEx PI ppd	\$20.0000	\$100.0

Special Inst: RMA: R01905
PN: 224-265 SEND BACK TO HAVE
THEM TESTED FOR THE OHMS
PLEASE INCLUDE THE REPORT

PO Total: \$100.0

CERTIFICATE OF CONFORMITY
REQ'D UPON DELIVERY

CL

No substitution or deviation without
consent.
Certificate of Conformity or Material
Certification required when applicable

Change Nbr: 1

Change Date: 3/16/10



FORSTER INSTRUMENTS INC.

7141 EDWARDS BLVD., MISSISSAUGA, ONTARIO L5S 1Z2
D - U - N - S 25 - 530 - 6649
PHONE (905) 795-0555 • FAX (905) 795-0570
TOLL FREE 1-800-661-2994 • TOLL FREE FAX 1-800-632-9943
Toll Free within Canada only

Automotive and Industrial Instruments, Controls and Equipment

S
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A/C 9.74
DART AEROSPACE LTD.
1270 ABERDEEN STREET
HAWKESBURY ON K6A 1K7

Page: 1

TERMS AND CONDITIONS

- net 30 days from date of invoice unless otherwise stated.
- pay from invoice, statements upon request only.
- all claims for shortage must be made within ten days after receipt of goods.
- all claims for damage must be made with the carrier.
- all goods F.O.B. our Mississauga warehouse.
- orders subject to a minimum invoice value of \$50.00.
- goods cannot be returned without our Return Authorization Number.
- returned goods must be freight prepaid.
- any warranty expressed or implied is that of the manufacturer as stated in their literature.
- title of goods does not pass until goods are paid for in full.
- E. & O. E.

S
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P
T
O
DART AEROSPACE LTD.
1270 ABERDEEN STREET
HAWKESBURY ON K6A 1K7

CUSTOMER	CUST. ORDER NO.	G.S.T. NUMBER	PROV. TAX NO.	S/M TYPE	PACKED BY
----------	-----------------	---------------	---------------	----------	-----------

DARAER CHANTEL	R101272607	6122-5207	SLOA		
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ORDER DATE	DATE SHIPPED	OUR SALES ORDER NO.	SHIPPING REF. NO.	SHIP VIA
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18.03.10		S00579	01	FED EX
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LINE NO.	QUAN.	SHIP.	B/O	PART NUMBER	DESCRIPTION	CODE
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002	5	5 ✓	0	224-265	FED EX ACCT# 15179324-0 Refer to RMA R01905 SENDER.FUEL DIP PIPE Line 002 from invoice: I093971 RMA# R01905 ISSUED MARCH 16/10 CERTIFY OHM's AT A CHARGE OF \$20.00 EACH. ALL SENDERS TESTED WITHIN FOLLOWING OHMS RANGE FULL 1 + - 0.4 OHMS EMPTY 82.2 + - 1.8 OHMS	
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FORSTER INSTRUMENTS INC.



March 18, 2010

DART AEROSPACE LIMITED
1270 ABERDEEN STREET
HAWKESBURY, ON. K6A 1K7

CERTIFICATE OF COMPLIANCE

We hereby certify that this shipping lot of 5 VDO tube type fuel senders 224-265 on you purchase order PO11323, our packing slip S99981 tested within the following ohms range.

EMPTY

82.2 ± 1.8 OHMS

FULL

1 ± 0.4 OHMS

Yours truly

THERESA HEAL

8/10/03/24



FORSTER INSTRUMENTS INC.



March 18, 2010

DART AEROSPACE LIMITED
1270 ABERDEEN STREET
HAWKESBURY, ON. K6A 1K7

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FULL

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Yours truly


THERESA HEAL

MONTAGEANLEITUNG / INSTALLATION INSTRUCTIONS

copy of instruction found in each
REFERENCE ONLY take 8.10.24



TU00-0772-5107120

11/04

1-5

1

Standard-Tauchrohrgeber, Flanschlochkreis Ø 54 mm
Standard Tubular Level Sensor, flange bolt circle dia. 54 mm

Sicherheitshinweise



- Das Produkt wurde unter Beachtung der grundlegenden Sicherheitsanforderungen der EG-Richtlinien und dem anerkannten Stand der Technik entwickelt, gefertigt und geprüft.
- Das Produkt ist nur für den Einsatz in erdgebundenen Fahrzeugen (ausgenommen Motorräder) oder stationären Anlagen zu verwenden.

Vor dem Einbau beachten:

- Für den Einbau sind Grundkenntnisse der Kfz-Elektrik und -Mechanik erforderlich, um Schäden zu vermeiden.
- Alle Daten von flüchtigen elektronischen Speichern notieren.
- Zündschlüssel vom Zündschloss abziehen. Danach den Minuspol der Batterie (auch von Zusatzbatterien) abklemmen.
- Beim Abklemmen des Minuspols der Batterie verlieren alle flüchtigen elektronischen Speicher ihre eingegebenen Werte.
- Ein Nichtabklemmen des Minuspols der Batterie kann Kurzschlüsse im Bordnetz verursachen, die Kabelbrände, Batterieexplosionen und Beschädigungen anderer elektronischer Systeme auslösen können.
- Informieren Sie sich vor dem Einbau anhand der Kfz-Papiere über den Fahrzeugtyp und über eventuelle Besonderheiten und anhand von Bauplänen über die Lage von Kraftstoff-, Hydraulik-, Druckluft- und elektrischen Leitungen.
- Das Produkt bestimmungsgemäß einsetzen, nicht verändern oder manipulieren.
- Die Folgen einer nicht bestimmungsgemäßen Verwendung, einer Veränderung oder Manipulation des Produktes können Personen-, Sach-, oder Umweltschäden sein oder die Sicherheit beeinflussen.

Während des Einbaues beachten:

- Auf die Sicherheitshinweise des Fahrzeug- oder Anlagen-, des Motor- und Handwerkszeugherstellers achten!
- Den Einbauort so wählen, dass das Produkt und dessen Komponenten
 - Funktionen des Fahrzeuges oder der Anlage nicht beeinflussen oder behindern.
 - durch Funktionen des Fahrzeuges oder der Anlage nicht beschädigt werden.

Nicht rauchen!
Kein offenes Feuer oder Licht!

- Borungen oder Einbauöffnung nicht in tragende oder stabilisierende Streben oder Holme anbringen!

Nach dem Einbau beachten:

- Massekabel an den Minuspol der Batterie fest anklammern.
- Werte der flüchtigen Speicher neu eingeben/programmieren.
- Prüfen Sie alle (!) Fahrzeugfunktionen.
- Benutzen Sie zum Messen von Spannungen und Strömen im Kfz nur dafür vorgesehene Multimeter oder Diodenprüflampen. Die Benutzung herkömmlicher Prüflampen kann die Beschädigung von Steuergeräten oder anderer elektronischer Systeme zur Folge haben.

Sonderfälle:

- Falls notwendige Arbeiten am laufenden Motor erforderlich sind, besondere Vorsicht walten lassen. Tragen Sie nur entsprechende Arbeitskleidung, da Verletzungsgefahr durch Quetschungen und Verbrennungen besteht. Tragen Sie bei langen Haaren ein Haarnetz.

Safety Instructions



- The product was developed, manufactured and inspected in compliance with the basic safety requirements of the EC Directives and in accordance with the generally recognised present level of technology.
- The product must only be used for service in vehicles restricted to the ground (with the exception of motorcycles) or in stationary systems.

Prior to installation of the product, please observe the following instructions:

- For proper installation of the product, basic knowledge of motor vehicle electrical and mechanical equipment is required in order to prevent damage.
- Write down all the data of volatile electronic memories.
- Remove the ignition key from the ignition lock. Then disconnect the minus pole of the battery (including the minus pole of any auxiliary batteries).
- When the minus pole of the batteries are disconnected, all volatile electronic memories lose their input values.
- Failure to disconnect the minus pole of the battery can cause short-circuits in the vehicle electrical system and then result in cable fires, battery explosions and damage to other electronic systems.
- Prior to installation of the product, refer to the motor vehicle registration documents for information on the vehicle type and any special equipment features and refer to the design plans for further information on the positions of fuel, hydraulic, compressed-air and electrical lines.
- Use the product as intended. Do not change or modify.
- Improper use, alteration or modification of the product can result in injuries, property damage or environmental damage or have an effect on safety.

During installation of the product, please observe the following instructions:

- Observe the safety instructions of the manufacturers of the vehicle, system, motor and tools in each instance!
- Select the installation location so that the product and its components:
 - do not affect or hinder any functions of the vehicle or system.
 - are not damaged by any functions of the vehicle or system.

No smoking!
No open fire or lights!

- Do not make drilled holes or installation openings in supporting or stabilising braces or struts!

Following installation of the product, please observe the following instructions:

- Connect the ground cable firmly to the minus pole of the battery.
- Enter / program the values of the volatile memories again.
- Check all (!) vehicle functions.
- When measuring the voltages and currents in the vehicle, only use multimeters or diode testing lamps that are designed to be used for such measurements. The use of conventional testing lamps can cause damage to the control units of other electronic systems.

Special cases:

- Please be extremely careful whenever you must perform any required work on the running motor. Wear suitable working clothes only, since risk of suffering injuries such as bruises or burns exists. If your hair is long, wear a hairnet.

REFERENCE ONLY

Standard-Tauchrohrgeber, Flanschlochkreis Ø 54 mm
Standard Tubular Level Sensor, flange bolt circle dia. 54 mm

TU00-0772-5107120

11/04

1-5

2

Elektrischer Anschluss

Schließen Sie die Kabel entsprechend dem elektrischen Anschlussplan an.
Falschanschlüsse können zu Kurzschlüssen führen!

Sicherheitshinweise:



- Kurzschlussgefahr durch fehlerhafte Verbindungsstellen oder gequetschte Kabel! Deshalb müssen alle Verbindungen der Spannungsversorgung entweder weich verlötet oder mit verschweißbaren Stoßverbindern versehen und ausreichend isoliert sein. Andere Verbindungen können Sie mit handelsüblichen Quetschverbindern herstellen. Besonders auf einwandfreie Masseverbindungen achten! Nicht benötigte Kabelenden unbedingt isolieren!
- Kabelquerschnitt beachten! Eine Verringerung des Kabelquerschnittes führt zu einer höheren Stromdichte. Dies kann zu einer Erhitzung des betreffenden Kabelabschnittes führen!
- Abisolierung von Kabeln nur mit einer Abisolierzange vornehmen. Die Zange so einstellen, dass dabei keine Litze beschädigt oder getrennt werden!
- Quetschverbindungen nur mit einer Kabelquetschzange vornehmen.
- Bei der Kabelverlegung vorhandene Kabelkanäle und Kabelstränge benutzen, jedoch nicht die Kabel parallel zu Zündkabeln oder zu Kabeln, die zu großen Stromverbrauchern führen, verlegen! Fixieren Sie die Kabel mit Kabelbändern oder Klebeband!
- Achten Sie darauf, dass die Kabel keinen Zug-, Druck- oder Scherkräften ausgesetzt sind!
- Wenn die Kabel durch Bohrungen geführt werden, schützen Sie die Kabel mittels Gummifüllern oder ähnlichen Teilen.

Electrical Terminal Connection

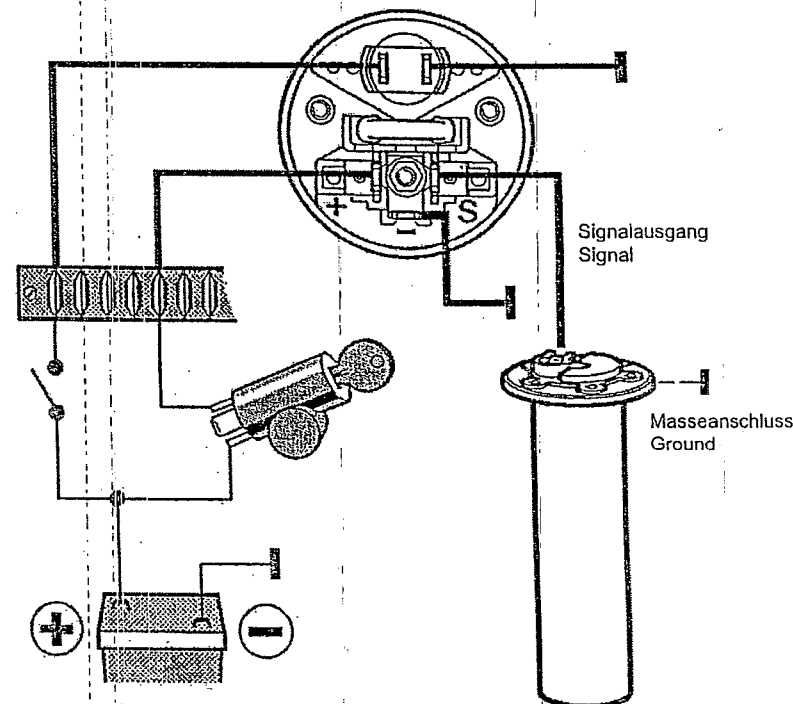
Connect the cables according to the electrical terminal connection diagram.
Incorrect terminal connections can result in short-circuits!

Safety Instructions



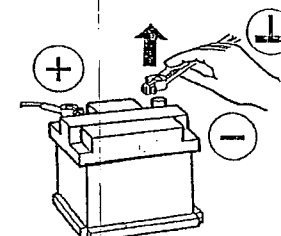
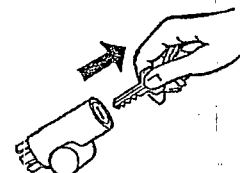
- Danger of short-circuits due to defective connecting points or pinched cables! All connections of the voltage supply system must therefore be soft-soldered or provided with weldable joint connectors and sufficiently insulated. You may use commercially available standard-type crimp connectors to make other connections. Make sure the ground connections are perfectly made! Insulate any cable ends that are not required!
- Take the cable cross-sectional area into account! A reduction of the cable cross-sectional area will result in higher current density. This can cause overheating of the affected cable section!
- Cables must be stripped using a wire stripper only. Adjust the wire stripper to prevent any strands from being damaged or cut off!
- Crimped connections must be made using a pair of cable crimping pliers only.
- When installing the cables, use the existing cable conduits and cable harnesses, but do not install the cables parallel to the ignition cables or cables that run over to high-capacity power consumers! Fasten the cables with cable straps or adhesive tape!
- Make sure the cables are not subjected to pulling, pressing or shearing forces!
- If the cables are run through drilled holes, protect the cables by means of rubber sleeves or similar parts.

VDO cockpit vision, international oder VDO modulcockpit II
301-010-00X, 301-020-00X
301-030-00X, 301-040-00X
X10-110-98X-XXX



Bei Montage bitte Arbeitsschritte ① bis ⑤ beachten.
While mounting please pay attention to work steps ① to ⑤.

①



MONTAGEANLEITUNG / INSTALLATION INSTRUCTIONS



Standard-Tauchrohrgeber, Flanschlochkreis Ø 54 mm
Standard Tubular Level Sensor, flange bolt circle dia. 54 mm

TU00-0772-5107120

11/04

1-5

3

Gebereinbauort

Eine noch herzustellende Montageöffnung im Tank an einer günstigen Stelle für die Vorratsmessung oder ein vom Tankhersteller schon vorgesehener Montageflansch oder eine schon vorgesehene Montageöffnung.

Sicherheitshinweise



Muss eine Montageöffnung hergestellt werden, ist der Tank vorher vollständig zu entleeren. Den Kraftstoff in einen zugelassenen Behälter füllen. Wenn möglich den Tank ausbauen. Bei Arbeiten unter dem Fahrzeug die Sicherheitshinweise des Fahrzeugherstellers beachten.

Achtung: Durch Restgase im Tank besteht Explosionsgefahr! Den Tank mit einem Gebläse gut durchlüften (ca. 10 Minuten). Montageöffnung mit Bohrer vorbohren und mit Loch- oder Stichsäge fertigstellen. Auf die Sicherheitshinweise des Handwerkzeugherstellers achten. Tank von Bohr- und Sägerückständen reinigen.

Sensor installation location

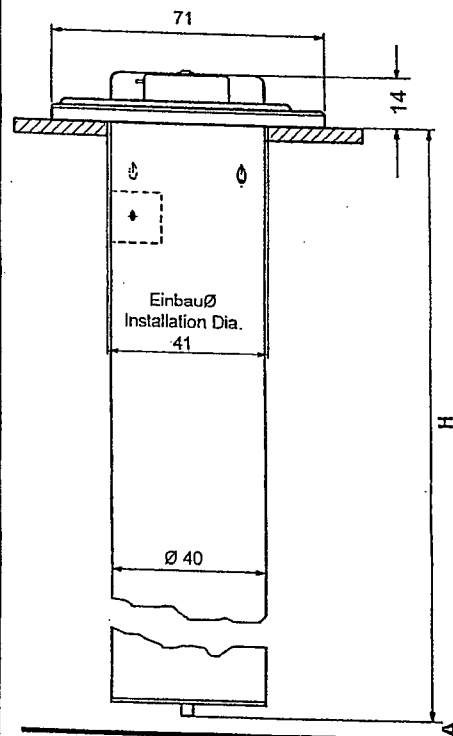
An installation opening remaining to be made in the tank at a suitable point for supply level measurement or at an installation flange or installation opening already provided by the tank manufacturer.

Safety instruction



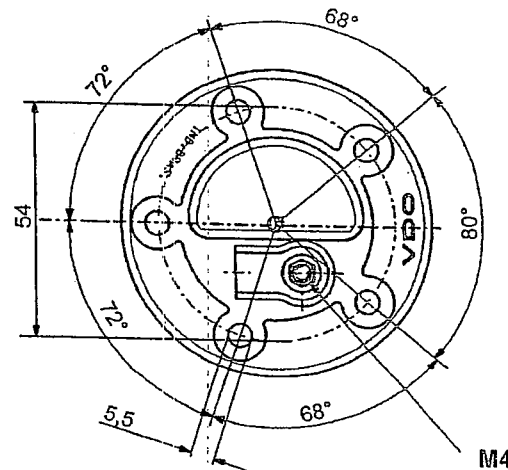
If an installation opening must be made, the tank must be completely drained first. Fill the fuel into an approved container. remove the tank whenever possible. Comply with the safety instructions of the vehicle manufacturer for any work performed under the vehicle.

Caution: Risk of explosion exists due to presence of residual gases in the tank! Make sure that the tank is aired sufficiently (approx. 10 minutes). Make a preliminary hole in the installation opening using a drill and then finish the hole using a compass saw or piercing saw. Comply with the safety instruction of the tool manufacturer. Clean the tank of residue from the drilling or sawing work.

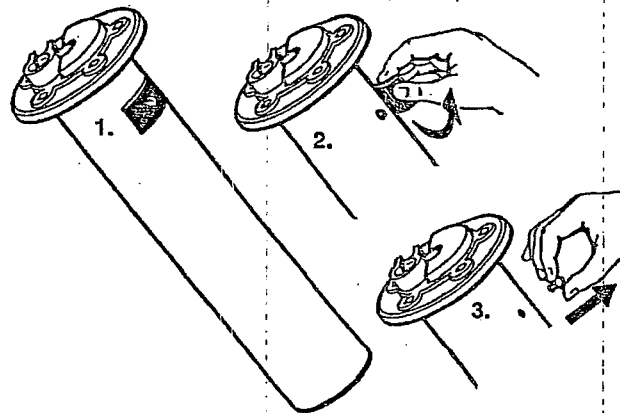


Mindestabstand (A) von Geberunterkante bis zum Tankboden: 4mm
Minimum distance (A) from lower edge of sensor to tank floor: 4 mm

Geberlänge / Sensor length (H)



2 Vor Montage Klebeband und Stift entfernen / Before installation, remove adhesive tape and pin.



MONTAGEANLEITUNG / INSTALLATION INSTRUCTIONS



Standard-Tauchrohrgeber, Flanschlochkreis Ø 54 mm
Standard Tubular Level Sensor, flange bolt circle dia. 54 mm

TU00-0772-5107120

11/04

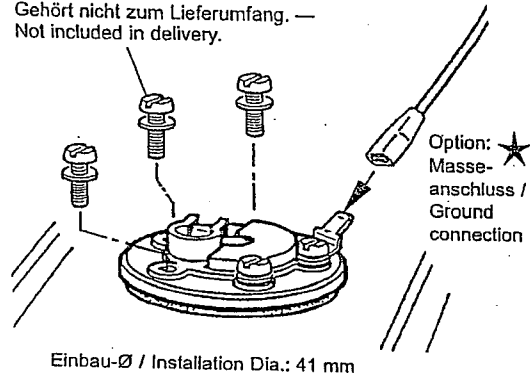
1-5

4

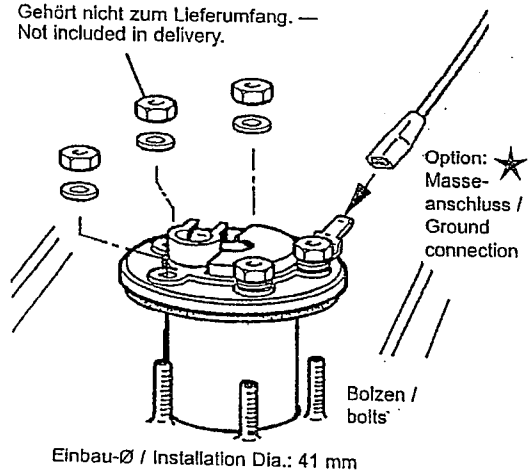
Befestigungsart / Type of mounting:

- ③a mit 5 Schrauben / with 5 screws
- ③b mit 5 Bolzen / with 5 bolts
- ③c mit Befestigungsring / with mounting ring
- ③d mit Schweißflansch / with welding flange

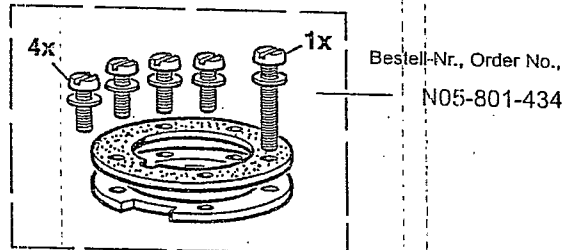
③a Gehört nicht zum Lieferumfang. —
Not included in delivery.



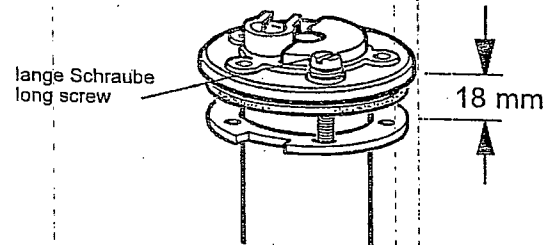
③b Gehört nicht zum Lieferumfang. —
Not included in delivery.



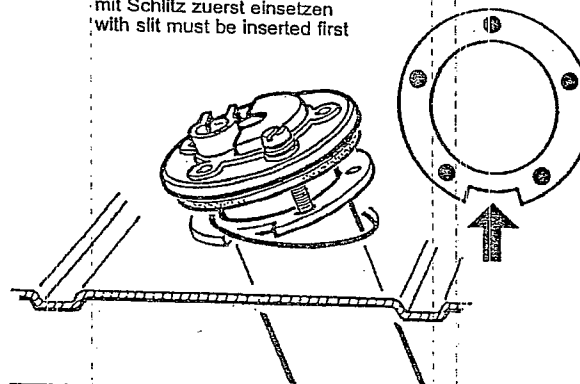
③c Tankflansch zum Anschrauben
Tank flange for bolt-mounting



Einbau-Ø / Installation Dia.: 59 mm

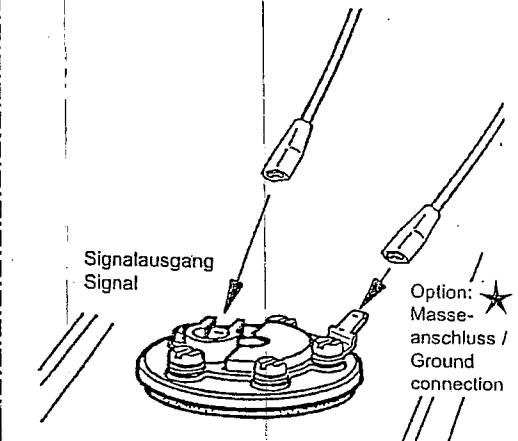
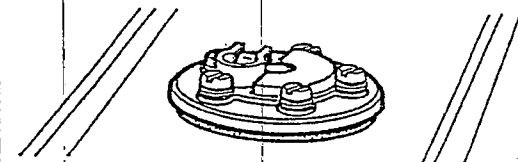
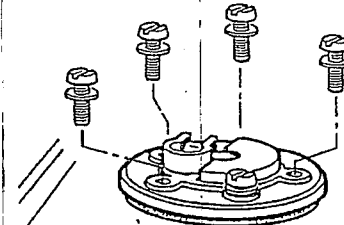


mit Schlitz zuerst einsetzen
with slit must be inserted first



Option: ★
Masse-
anschluss /
Ground
connection

Bei Masseanschluss ist zwischen Flansch und Anschlussstecker eine zusätzliche Aluminium-Dichtscheibe Ø 5,1 - 5,3 mm erforderlich.
In case of ground connection is required an additional aluminium sealing washer dia. 5.1 - 5.3 mm between flange and spade connector.



MONTAGEANLEITUNG / INSTALLATION INSTRUCTIONS



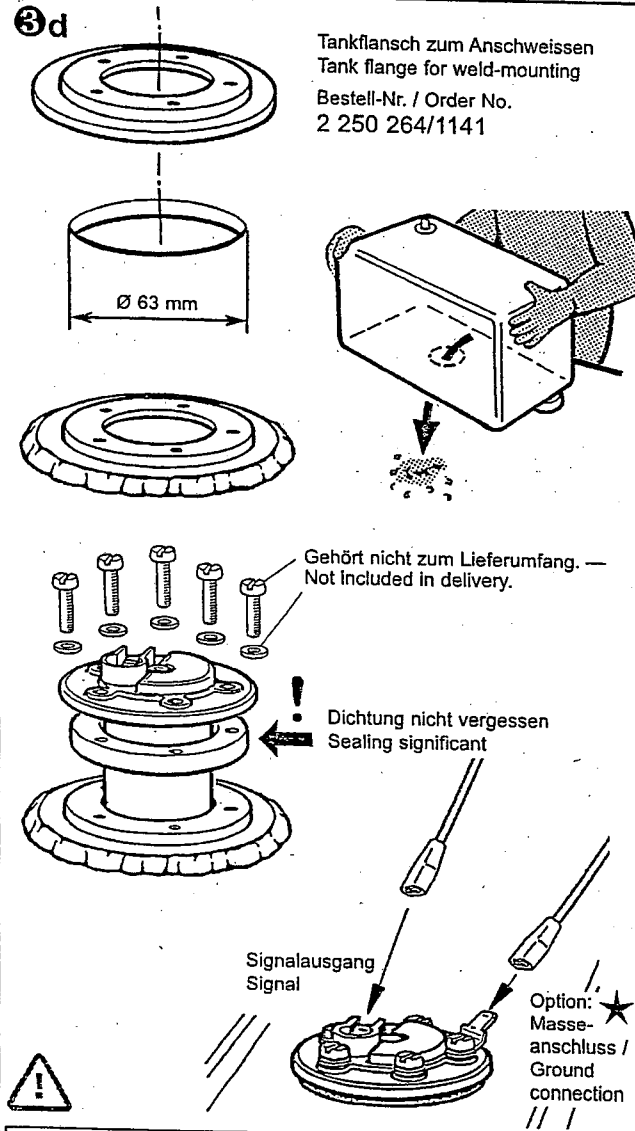
Standard-Tauchrohrgeber, Flanschlochkreis Ø 54 mm
Standard Tubular Level Sensor, flange bolt circle dia. 54 mm

TU00-0772-5107120

11/04

1-5

5



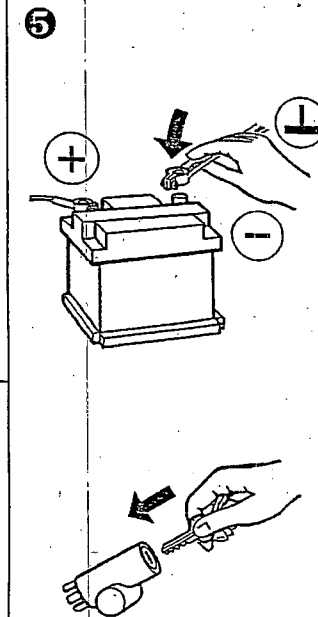
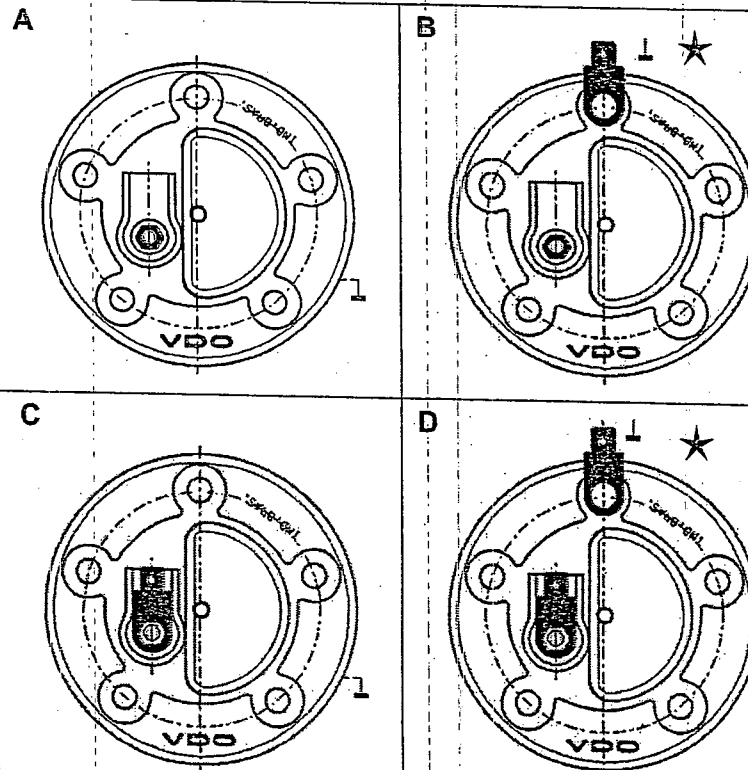
4 Anschlussart / Type of connection:

Mit den im Lieferumfang enthaltenen zwei Flachsteckern 6,3 x 0,8 mm sind folgende Konfigurationen der elektrischen Anschlüsse möglich:

- A M4 für Signalausgang ohne Masseanschluss
- B M4 für Signalausgang und Flachstecker für Masseanschluss
- C Flachstecker für Signalausgang ohne Masseanschluss
- D Flachstecker für Signalausgang und Flachstecker für Masseanschluss

With the two 6.3 x 0.8 mm spade connectors included in delivery the following configurations of the electric connections are possible:

- A Threaded stud M4 for signal output without ground connection
- B Threaded stud M4 for signal output and spade connector for ground connection
- C Spade connector for signal output without ground connection
- D Spade connector for signal output and spade connector for ground connection

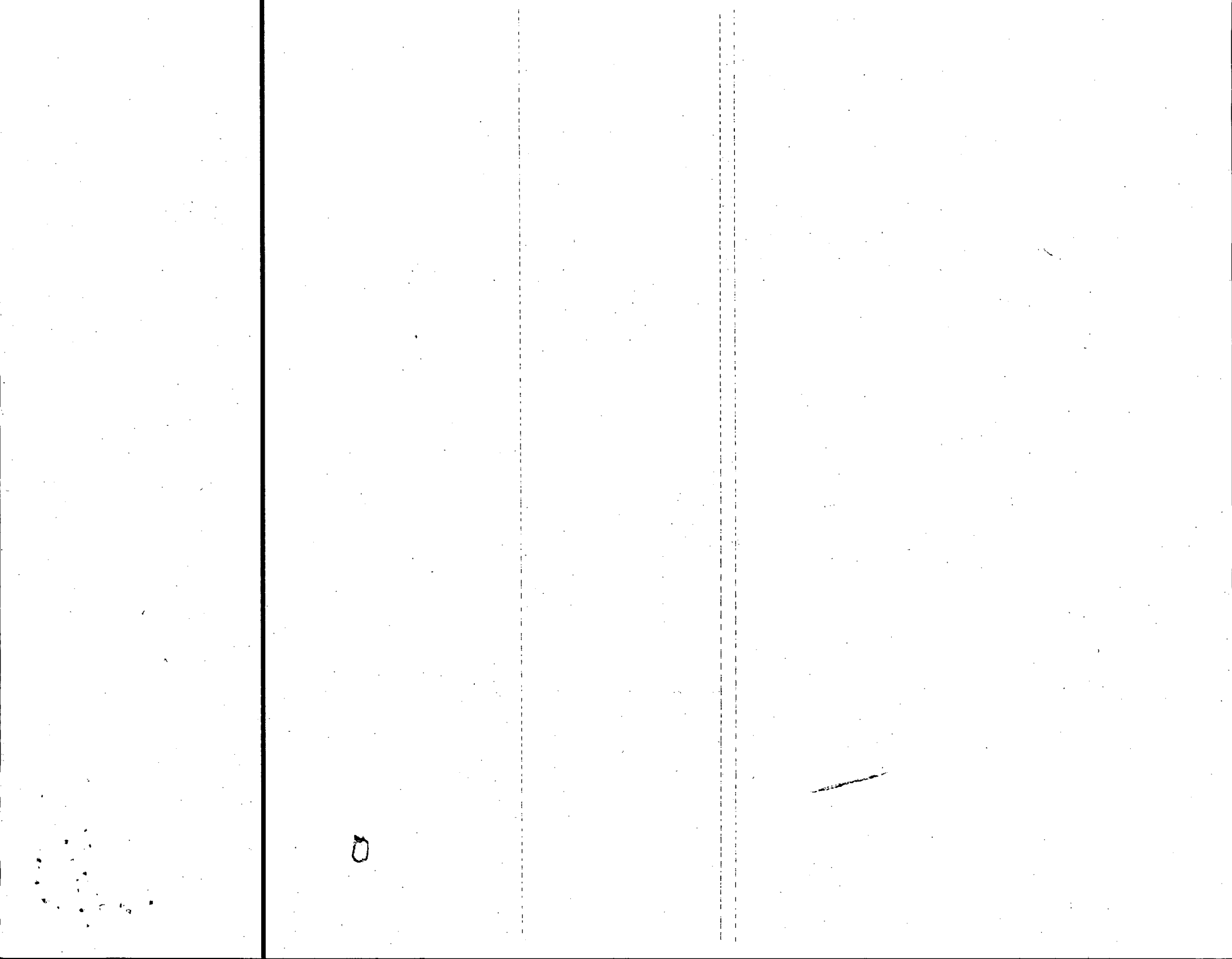


Technische Änderungen vorbehalten - Technical details subject to change

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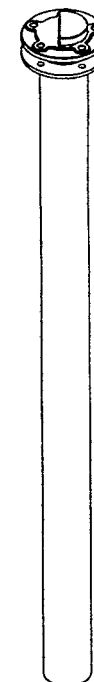
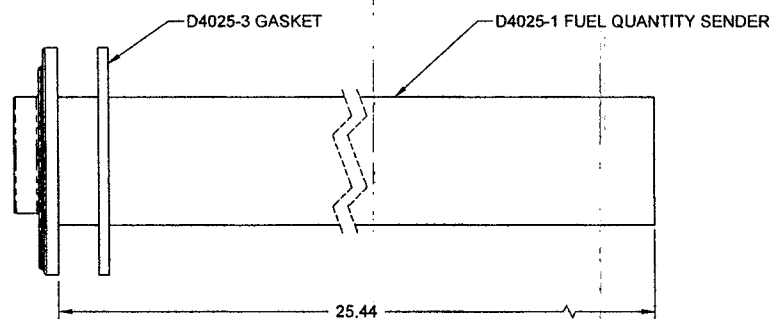
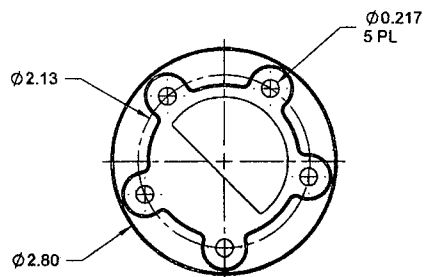


★ siehe Seite 4 / see page 4



DART AEROSPACE PART NUMBER	JOHN CAMERON AVIATION PART NUMBER
D4025-1	VDO-M47-JCA
D4025-3	N/A

SPECIFICATION CONTROL DRAWING



DART PART NUMBER	DESCRIPTION	MANUFACTURER	MANUFACTURER PART NUMBER	POSSIBLE SUPPLIER	LOWER RESISTANCE LIMIT	UPPER RESISTANCE LIMIT	MATERIAL
D4025-1	FUEL QUANTITY SENDER	VDO SIEMENS	224-265	FORSTER INSTRUMENTS	82.2 ± 1.8 OHMS	1.0 ± 0.4 OHMS	N/A
D4025-3	GASKET	VDO SIEMENS	226-053	FORSTER INSTRUMENTS	N/A	N/A	RUBBER

RECEIVING INSPECTION REQUIREMENTS:

- 1) REMOVE TRANSPORT PIN AND INSPECT FOR VISUAL DAMAGE
- 2) OVERALL CYLINDER LENGTH - 25.44
- 3) HOLD IN VERTICAL POSITION AND MEASURE RESISTANCE READING FOR LOWER LIMIT
- 4) ROTATE 180° AND MEASURE RESISTANCE FOR UPPER LIMIT

NOTES:

- 1) MATERIAL: N/A
- 2) FINISH: N/A
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: IDENTIFY WITH DART P/N "D4025-X" AND B/N USING FINE POINT PERMANENT INK MARKER
- 7) WEIGHT: D4025-1 - 0.38 lbs
D4025-3 - 0.01 lbs

A	NEW ISSUE		10.02.05
REV.	DESCRIPTION	BY	DATE
DESIGN			
DRAWN			
CHECKED			
MFG. APPR.			
APPROVED			
DE APPR.			
DATE	10.02.05		

DART AEROSPACE LTD
HAWKESSBURY, ONTARIO, CANADA

DRAWING NO. REV. A

D4025 SHEET 1 OF 1

TITLE SCALE

FUEL SENDER NTS

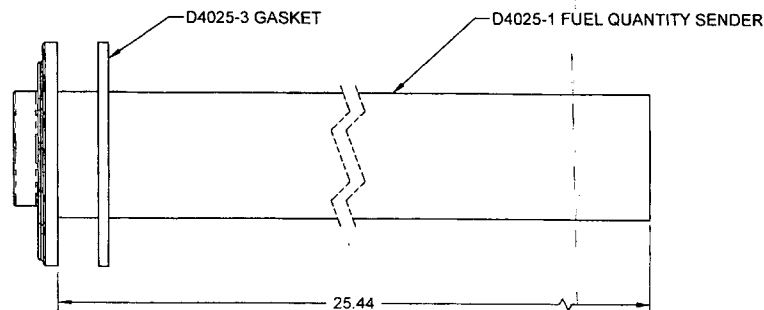
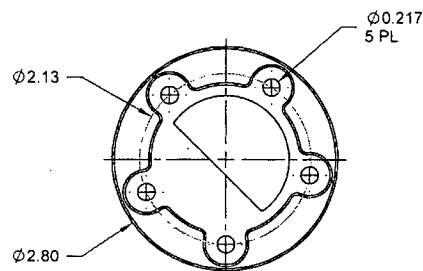
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DART AEROSPACE PART NUMBER	JOHN CAMERON AVIATION PART NUMBER
D4025-1	VDO-M47-JCA
D4025-3	N/A

SPECIFICATION CONTROL DRAWING

#55937



DART PART NUMBER	DESCRIPTION	MANUFACTURER	MANUFACTURER PART NUMBER	POSSIBLE SUPPLIER	LOWER RESISTANCE LIMIT	UPPER RESISTANCE LIMIT	MATERIAL
D4025-1	FUEL QUANTITY SENDER	VDO SIEMENS	224-265	FORSTER INSTRUMENTS	82.2 ± 1.8 OHMS	1.0 ± 0.4 OHMS	N/A
D4025-3	GASKET	VDO SIEMENS	226-053	FORSTER INSTRUMENTS	N/A	N/A	RUBBER

RECEIVING INSPECTION REQUIREMENTS:

- 1) REMOVE TRANSPORT PIN AND INSPECT FOR VISUAL DAMAGE
- 2) OVERALL CYLINDER LENGTH - 25.44
- 3) HOLD IN VERTICAL POSITION AND MEASURE RESISTANCE READING FOR LOWER LIMIT
- 4) ROTATE 180° AND MEASURE RESISTANCE FOR UPPER LIMIT

NOTES:

- 1) MATERIAL: N/A
- 2) FINISH: N/A
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: IDENTIFY WITH DART P/N "D4025-X" AND B/N USING FINE POINT PERMANENT INK MARKER
- 7) WEIGHT: D4025-1 - 0.38 lbs
D4025-3 - 0.01 lbs

RELEASED
2010-05-05
MP

REV.	DESCRIPTION	BY	DATE
A	NEW ISSUE		10.02.05
DESIGN			
DRAWN			
CHECKED			
MFG. APPR.			
APPROVED			
DE APPR.			
DATE	10.02.05		

DART AEROSPACE LTD
HAWKESBURY, ONTARIO, CANADA

DRAWING NO. **D4025** REV. A
SHEET 1 OF 1
TITLE **FUEL SENDER** SCALE NTS

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W/O:			WORK ORDER CHANGES					
DATE	STEP		PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:			WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP		Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
				Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries